



T 611

Edition : 2015*

Certification : 3RH1373S1

DESCRIPTION

Designed for urban and road markings,

T 611 is a thermoplastic product, premade and retro-reflecting.

Due to its high visibility either by day or night, it provides a very high security level.

T 611 can be applied quickly and easily, thanks to a torch.

IMPLEMENTATION

SUBSTRATE PREPARATION: Clean, dry and free of non adherent materials.

On hydrocarbons : On a new substrate the application must be done at least 1 month after it has been laid, and until complete elimination of foots oil.

On concrete : Proceed to a shot blasting

then apply a layer of **3S-PRIM** with a roller or a machine.

On a new screed let dry at least 3 weeks. Then proceed to a shot blasting and apply a **3S-PRIM** layer.

APPLICATION CONDITIONS :

In order to guarantee a good adherence, the surface to treat must be :

- Mechanically intact
- free of oils
- at a temperature > to 5°C
- at an hygrometry < to 80%. Do not apply under risks of rain.

The **T 611** melting temperature is comprised between 180 and 200°C.

HIGHLIGHTS

- Durability :  Excellent Certified 1 000 000 wheel passes.
- Rétro-réflexion :  exceptional, R4
- Application :  EASY AND QUICK
- Whiteness level :  High level Q4

1 000 000
Wheel passes





T SIGN

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APPLICATION

T SIGN needs to be handled with caution.
The product can be cut with a cutter or scissors.
The application instruction manual is on the packaging box.

On concrete :

Wait for the complete drying of 3S-PRIM primer before applying.

STEPS :

- 1/ Sweep the surface and apply a primer if necessary.
- 2/ Heat the application surface and avoid to make the asphalt melt.
- 3/ Correctly set **T SIGN** onto the substrate, the beaded side upwards.
- 4/ Heat **T SIGN** with a propane gas torch, equipped with at least a 3 bars pressure reducing valve. (Refer to our torch technical data sheet...)
Slowly and on a regular basis heat the product, 10 up to 30 cm above it, so that the heat is the same everywhere on the surface.
T SIGN needs to be heated until the edges become round and liquid.
- 5/ Let it cool between 5 and 15 min (according to the ambient temperature).
- 6/ when the product is at ambient temperature, check that it is correctly bonded with the substrate, by trying to lift peaces with a blade or a chisel.

T SIGN can be lifted up if:

- it has not been heated enough : heat until you get a perfect adhesion. -
- the substrate is still wet : Delicately remove **T SIGN** and restart from step 1.

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► **HIGHLIGHTS**



► **APPLICATION**



TECHNICAL SPECIFICATIONS

BINDER: Natural and petroleum resins

DENSITY XP-P-98 633: 2Kg/l

ASHES CONTENT NFT 30-012: 73%

THICKNESS : 2.2-3mm

NF CERTIFICATION CURING TIME :

5 up to 15min, according to the ambient temperature.

LIFESPAN AND STORAGE

T SIGN can be stored for a period of one year in its original packaging if not opened. Keep away from heat, frost and humidity.

T SIGN must be stored flat.

PACKAGING

Boxes 600 x 1000 mm
and contains a reference in one or several parts.

HYGIENE AND SECURITY

Soiled packaging and cleaning products are considered as Specific Industrial Waste and therefore need to be disposed in accordance with the law in force.
Flammable product
Refer to our safety data sheet.

* Annule et remplace toute fiche antérieure

Cette notice a pour but d'informer l'utilisateur sur les propriétés de notre produit. Les renseignements qui y figurent sont fondés sur nos connaissances à la date de rédaction, sur les résultats d'essais effectués et sont de bonne foi. L'évolution de la technique étant permanente, il appartient à l'utilisateur, avant toute mise en œuvre, de s'assurer auprès de nos services que la présente n'a pas été modifiée par une édition plus récente.